

The City of New York  
HOUSING AND DEVELOPMENT ADMINISTRATION  
Department of Buildings

DEPARTMENTAL MEMORANDUM

DATE: August 16, 1971

TO: Borough Superintendents

FROM: Thomas V. Burke, Director of Operations

SUBJECT: Controlled Inspection:Welding

In addition to the requirements set forth in Directive No. 1 of 1971, relating to controlled inspection, Section 1803(6) and 1804 of the New York City Charter, and the rules of the Board of Standards and Appeals for arc and gas welding and oxygen cutting (Calendar No. 1-38-SR), impose additional requirements in regard to controlled inspection of welding.

Pending modification by the Board of Standards and Appeals of their rules, the following requirements shall be met, in addition to those specified in Directive No. 1 of 1971, and the Building Code.

1. All welding must be performed by welders holding welders licenses issued by this department, except:
  - a. Stud welding of studs directly to steel beams or girders with no intermediate steel deck.
  - b. Tack welds, which are later incorporated into finished welds, ~~or made superfluous by other final connections.~~
  - c. Manual welding work not performed in the City of New York, in which case the registered architect or licensed professional engineer designated for controlled inspection shall be responsible for assuring that the welders are qualified in accordance with section C26-1005.3(b)(2).
2. Any welding to be done on a structure or any part thereof, whether performed in the City of New York or out of town on structures to