

SECTION 057300 – DECORATIVE METAL RAILINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Aluminum decorative railings.
2. Steel and iron decorative railings.

B. Related Sections:

1. Section 055213 – Pipe and Tube Railings.
2. Section 099113 – Exterior Painting
3. Section 099123 – Interior Painting.

C. Reference and Industry Standards

1. The following reference standards shall be applicable to this Section:
 - a. The current Enterprise Green Communities (EGC) Criteria, and the current New York City Overlay.
2. Industry Standards:
 - AAMA (American Architectural Manufacturers Association)
 - ASTM (American Society for Testing and Materials)
 - AWS (American welding Society)
 - NOMMA (National Ornamental and Miscellaneous Metals Association)
 - SSPC (Society for Protective Coatings)

D. The current NYC Overlay of the current Enterprise Green Communities Criteria:

1. Mandatory Requirements: See the NYC Overlay of the EGC reference standard for full specifications.
 - a. All projects must achieve compliance with the mandatory criteria measures that are applicable:
 - Criterion 6.4: Healthier Material Selection
 - Criterion 6.10: Construction Waste Management
2. Optional Project Requirements for Certification Points
 - a. Additionally, rehab projects are required to achieve **55** optional points. Criteria with optional points related to this Specification Section include, but are not limited to:
 - Criterion 6.1: Ingredient Transparency for Material Health

- Criterion 6.2: Recycled Content and Ingredient Transparency
- Criterion 6.5: Environmentally Responsible Material Selection
- Criterion 6.7: Regional Materials
- Criterion 6.10: Construction Waste Management

1.2 ACTION SUBMITTALS

A. Product Data:

1. Manufacturer's product lines of decorative metal railings assembled from standard components.
2. Handrail brackets.
3. Shop primer.
4. Intermediate coats and topcoats.
5. Bituminous paint.
6. Nonshrink, nonmetallic grout.
7. Anchoring cement.
8. Metal finishes.

B. Shop Drawings: Include plans, elevations, sections, and attachment details.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For delegated-design professional engineer.

B. Welding certificates.

C. Product Test Reports: For tests on railings performed by a qualified testing agency, in accordance with ASTM E894 and ASTM E935.

D. Documentation for compliance with Enterprise Green Communities.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:

1. AWS D1.1 Structural Welding Code - Steel.
2. AWS D1.2 Structural Welding Code - Aluminum.

PART 2 - RODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Railings, including attachment to building construction, shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:

1. Handrails and Top Rails of Guards:

- a. Uniform load of 50 lbf/ft. applied in any direction.
- b. Concentrated load of 200 lbf applied in any direction.
- c. Uniform and concentrated loads need not be assumed to act concurrently.

2. Infill of Guards:

- a. Concentrated load of 50 lbf applied horizontally on an area of 1 sq. ft..
- b. Infill load and other loads need not be assumed to act concurrently.

2.2 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
- B. Brackets, Flanges, and Anchors: Same metal and finish as supported rails unless otherwise indicated.

2.3 ALUMINUM DECORATIVE RAILINGS

- A. Aluminum, General: Provide alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with strength and durability properties for each aluminum form required not less than that of alloy and temper designated below.
- B. Extruded Bars and Shapes [, **including Extruded Tubing**]: ASTM B221, Alloy 6063-T5/T52.
- C. Extruded Structural [**Pipe**] [**and**] [**Round Tubing**]: ASTM B429, Alloy 6063-T6.
 1. Provide Standard Weight (Schedule 40) pipe unless otherwise indicated.
- D. Drawn Seamless Tubing: ASTM B210, Alloy 6063-T832.
- E. Plate and Sheet: ASTM B209, [**Alloy 5005-H32**] [**Alloy 6061-T6**].
- F. Castings: ASTM B26, Alloy A356.0-T6.

2.4 STEEL AND IRON DECORATIVE RAILINGS

- A. Tubing: [**ASTM A500 (cold formed)**] [**or**] [**ASTM A513, Type 5**].
- B. Bars: Hot-rolled, carbon steel complying with ASTM A29, Grade 1010.
- C. Plates, Shapes, and Bars: ASTM A36.
- D. Cast Iron: Either gray iron, ASTM A48, or malleable iron, ASTM A47, unless otherwise indicated.

2.5 FASTENERS

- A. Fastener Materials:

1. Aluminum Railing Components: Type 304 stainless steel fasteners.
 2. Ungalvanized-Steel Railing Components: Plated-steel fasteners complying with ASTM F1941, Class Fe/Zn 5 for electrodeposited zinc coating where concealed; Type 304 stainless steel fasteners where exposed.
 3. Hot-Dip Galvanized-Steel Railing Components: Type 304 stainless steel or hot-dip zinc-coated steel fasteners complying with ASTM A153 or ASTM F2329 for zinc coating.
 4. Dissimilar Metal Railing Components: Type 304 stainless steel fasteners.
- B. Post-Installed Anchors: Fastener systems with working capacity greater than or equal to the design load, in accordance with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC193.
1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941, Class Fe/Zn 5, unless otherwise indicated.
 2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy [**Group 1**] [**Group 2**] stainless steel bolts, ASTM F593 and nuts, ASTM F594.

2.6 MISCELLANEOUS MATERIALS

- A. Handrail Brackets: Cast-aluminum, center of handrail [**2-1/2 inches**] [**3-1/8 inches**] <Insert dimension> from [**face of railing**] [**wall**].
- B. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.
1. For aluminum railings, provide type and alloy as recommended by producer of metal to be welded and as required for color match, strength, and compatibility in fabricated items.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- D. Shop Primers: Provide primers that comply with *Section 099113 – Exterior Painting* and *Section 099123 – Interior Painting*.
- E. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer compatible with topcoat.
1. Use primer containing pigments that make it easily distinguishable from zinc-rich primer.
- F. Epoxy Zinc-Rich Primer: Compatible with topcoat.
- G. Shop Primer for Galvanized Steel: [**Cementitious galvanized metal primer**] [**Vinyl wash primer**] [**Water-based galvanized metal primer**].
- H. Intermediate Coats and Topcoats: Provide products that comply with *Section 099113 – Exterior Painting* and *Section 099123 – Interior Painting*.
- I. Epoxy Intermediate Coat: Compatible with primer and topcoat.

- J. Polyurethane Topcoat: Compatible with undercoat.
- K. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187.
- L. Non-shrink, Nonmetallic Grout: Factory-packaged, non-staining, noncorrosive, nongaseous grout complying with ASTM C1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- M. Anchoring Cement: Factory-packaged, non-shrink, non-staining, hydraulic-controlled expansion cement formulation for mixing with water at Project site to create pourable anchoring, patching, and grouting compound.
 - 1. Water-Resistant Product: [**At exterior locations**] [**and**] [**where indicated on Drawings**], provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended by manufacturer for exterior use.

2.7 FABRICATION

- A. Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage[, **but not less than that required to support structural loads**].
- B. Connections: Fabricate railings with [**welded**] [**or**] [**mechanical**] connections unless otherwise indicated.
- C. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.
 - 1. At exposed connections, finish exposed welds to comply with NOMMA's Voluntary Joint Finish Standards for Finish #1 welds; ornamental quality with no evidence of a welded joint.
- D. Welded Connections for Aluminum Pipe: Fabricate railings to interconnect members with concealed internal welds that eliminate surface grinding, using manufacturer's standard system of sleeve and socket fittings.
- E. Mechanical Connections: Connect members with concealed mechanical fasteners and fittings.
- F. Form changes in direction as follows:
 - 1. As detailed.
 - 2. [**By bending**] [**or**] [**by inserting prefabricated elbow fittings**].
- G. Bend members in jigs to produce uniform curvature for each configuration required. Maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- H. Close exposed ends of hollow railing members with prefabricated cap and end fittings of same metal and finish as railings.

- I. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated. Close ends of returns, unless clearance between end of rail and wall is 1/4 inch or less.
- J. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, handrail brackets, miscellaneous fittings, and anchors to interconnect railing members to other Work unless otherwise indicated.
- K. Toe Boards: Where indicated on Drawings, provide toe boards at railings around openings and at edge of open-sided floors and platforms. Fabricate to dimensions and details indicated.

2.8 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 61 or thicker.
- B. Color Anodic Finish: AAMA 611 or thicker.
 - 1. Color: [**Champagne**] [**Light bronze**] [**Medium bronze**] [**Dark bronze**] [**Black**] [**As selected by Property Owner from full range of industry colors and color densities**].
- C. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 1. Color and Gloss: As indicated by manufacturer's designations.
- D. Siliconized Polyester Finish: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a dry film thickness of not less than 0.2 mil for primer and 0.8 mil for topcoat.
 - 1. Color and Gloss: As indicated by manufacturer's designations.

2.9 STEEL AND IRON FINISHES

- A. Galvanized Railings:
 - 1. Hot-dip galvanize[**exterior**] steel and iron railings, including hardware, after fabrication.
 - 2. Hot-dip galvanize indicated steel and iron railings, including hardware, after fabrication.
 - 3. Comply with ASTM A123 for hot-dip galvanized railings.
 - 4. Comply with ASTM A153 for hot-dip galvanized hardware.
 - 5. Do not quench or apply post-galvanizing treatments that might interfere with paint adhesion.
- B. For galvanized railings, provide hot-dip galvanized fittings, brackets, fasteners, sleeves, and other ferrous components.
- C. Preparing Galvanized Railings for Shop Priming: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with etching cleaner [**and as follows:**]
 - 1. Comply with SSPC-SP 16.

- D. For nongalvanized-steel railings, provide nongalvanized ferrous-metal fittings, brackets, fasteners, and sleeves; however, hot-dip galvanize anchors to be embedded in exterior concrete or masonry.
- E. Preparation for Shop Priming: Prepare uncoated ferrous-metal surfaces to comply with [SSPC-SP 6/NACE No. 3.] [SSPC-SP 7/NACE No. 4.] [requirements indicated below:]
 - 1. Exterior Railings: SSPC-SP 6/NACE No. 3.
 - 2. Railings Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3.
 - 3. Railings Indicated to Receive Primers Specified in SSPC-SP 6/NACE No. 3.
 - 4. Other Railings: SSPC-SP 7/NACE No. 4.
- F. Primer Application: Apply shop primer to prepared surfaces of railings unless otherwise indicated. Comply with requirements in SSPC-PA 1 for shop painting. Primer need not be applied to surfaces to be embedded in concrete or masonry.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Perform cutting, drilling, and fitting required for installing railings.
 - 1. Fit exposed connections together to form tight, hairline joints.
 - 2. Install railings level, plumb, square, true to line; without distortion, warp, or rack.
 - 3. Set railings accurately in location, alignment, and elevation; measured from established lines and levels.
 - 4. Do not weld, cut, or abrade surfaces of railing components that have been coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
 - 5. Set posts plumb within a tolerance of 1/16 inch in 3 feet.
 - 6. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.
- B. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.
 - 1. Coat concealed surfaces of aluminum that will be in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.

3.2 ANCHORING POSTS

- A. Use stainless steel pipe sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with [**non-shrink, non-metallic grout**] [or] [**anchoring cement**], mixed and placed to comply with anchoring material manufacturer's written instructions.
- B. Form or core-drill holes not less than 5 inches deep and 3/4 inch larger than OD of post for installing posts in concrete. Clean holes of loose material, insert posts, and fill annular space between post and concrete with [**non-shrink, non-metallic grout**] [or] [**anchoring cement**], mixed and placed to comply with anchoring material manufacturer's written instructions.

- C. Anchor posts to metal surfaces with flanges, angle type, or floor type as required by conditions, connected to posts and to metal supporting members as follows:
- D. Install removable railing sections, where indicated on Drawings, in slip-fit metal sockets cast in concrete.

3.3 ATTACHING RAILINGS

- A. Attach handrails to walls with wall brackets[, **except where end flanges are used**]. Provide brackets with [**1-1/2-inch**] <Insert dimension> clearance from inside face of handrail and finished wall surface.
- B. Secure wall brackets [**and railing end flanges**] to building construction as follows:
 - 1. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.
 - 2. For hollow masonry anchorage, use toggle bolts.
 - 3. For wood stud partitions, use hanger or lag bolts set into studs or wood backing between studs. Coordinate with carpentry work to locate backing members.
 - 4. For steel-framed partitions, use hanger or lag bolts set into[**fire-retardant-treated**] wood backing between studs. Coordinate with stud installation to locate backing members.
 - 5. For steel-framed partitions, fasten brackets directly to steel framing or concealed steel reinforcements using self-tapping screws of size and type required to support structural loads.
 - 6. For steel-framed partitions, fasten brackets with toggle bolts installed through flanges of steel framing or through concealed steel reinforcements.
- C. Touchup Painting:
 - 1. Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

3.4 CLEANING

- A. Clean aluminum by washing thoroughly with clean water and soap, rinsing with clean water, and wiping dry.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780.

END OF SECTION 057300