

SECTION 054000 – COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Load-bearing wall framing.
2. Non-load-bearing wall framing.
3. Floor joist framing.
4. Ceiling joist framing.
5. Roof rafter framing.
6. Soffit framing.

B. Related Sections:

1. Section 055000 – Metal Fabrications; for masonry shelf angles and connections.
2. Section 061000 – Rough Carpentry.
3. Section 072100 – Thermal Insulation.
4. Section 092117 – Gypsum Board Shaft Wall Assemblies.
5. Section 092216 – Non-Structural Metal Framing; for Non-Load-Bearing Ceiling-Suspension Assemblies.

C. Reference and Industry Standards

1. The following reference standards shall be applicable to this Section:
 - a. New York City Building Code, **current** edition, as amended, inclusive of:
 - Chapter 16 Structural Design
 - Chapter 22 Steel.
 - b. The current Enterprise Green Communities (EGC) Criteria and the current New York City Overlay.
2. Industry Standards
 - ASTM (American Society for Testing and Materials).
 - AISI (American Iron and Steel Institute).

D. The current NYC Overlay of the current Enterprise Green Communities Criteria:

1. Mandatory Requirements: See the NYC Overlay of the EGC reference standard for full specifications.
 - a. All projects must achieve compliance with the mandatory criteria measures that are applicable:

- Criterion 6.10: Construction Waste Management

2. Optional Project Requirements for Certification Points

- a. Additionally, rehab projects are required to achieve **55** optional points. Criteria with optional points related to this Specification Section include, but may not be limited to:

- Criterion 6.2 Recycled Content and Ingredient Transparency
- Criterion 6.5 Environmentally Responsible Material Selection
- Criterion 6.7 Regional Materials
- Criterion 6.10: Construction Waste Management

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Environmental Product Declaration (EPD) for the following:

1. Cold-formed steel framing materials.

- B. Shop Drawings:

1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product certificates.
- C. Product test reports.
- D. Documentation for compliance with Enterprise Green Communities Criteria.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM E329 for testing indicated.
- B. Compliance with AISI S230 current edition of the Standard for Cold-Formed Steel Framing – Prescriptive Method for One- and Two-Family Dwellings.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Cold-Formed Steel Framing Standards: Unless more stringent requirements are indicated, framing shall comply with AISI S100, AISI S200, and the following:
1. Wall Studs: AISI S211.
 2. Headers: AISI S212.
 3. Lateral Design: AISI S213.
- B. Fire-Resistance Ratings: Comply with ASTM E119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

2.2 COLD-FORMED STEEL FRAMING MATERIALS

- A. Steel Sheet: ASTM A1003, Structural Grade, Type H, metallic coated, of grade and coating designation as follows:
1. Grade: [ST33H] [ST50H] [As required by structural performance] <Insert grade>.
 2. Coating: [G60, A60, AZ50, or GF30] [G90 or equivalent] <Insert coating designation>.

2.3 LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
1. Minimum Base-Metal Thickness: [0.0329 inch] [0.0428 inch] [0.0538 inch] [0.0677 inch] [0.0966 inch] <Insert dimension>.
 2. Flange Width: [1-3/8 inches] [1-5/8 inches] [2 inches] [2-1/2 inches] <Insert dimension>.
 3. Section Properties: <Insert minimum allowable calculated section modulus, moment of inertia, and allowable moment>.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and matching minimum base-metal thickness of steel studs.
- C. Steel Box or Back-to-Back Headers: Manufacturer's standard C-shapes used to form header beams, of web depths indicated, unpunched, with stiffened flanges, and as follows:
1. Minimum Base-Metal Thickness: [0.0329 inch] [0.0428 inch] [0.0538 inch] [0.0677 inch] [0.0966 inch] <Insert dimension>.
 2. Flange Width: [1-3/8 inches] [1-5/8 inches] [2 inches] [2-1/2 inches] <Insert dimension>.
 3. Section Properties: <Insert minimum allowable calculated section modulus, moment of inertia, and allowable moment>.

2.4 EXTERIOR NON-LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: [0.0329 inch] [0.0428 inch] [0.0538 inch] [0.0677 inch] [0.0966 inch] <Insert dimension>.
 - 2. Flange Width: [1-3/8 inches] [1-5/8 inches] [2 inches] [2-1/2 inches] <Insert dimension>.
 - 3. Section Properties: <Insert minimum allowable calculated section modulus, moment of inertia, and allowable moment>.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and matching minimum base-metal thickness of steel studs.

2.5 INTERIOR NON-LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: [0.0329 inch] [0.0428 inch] [0.0538 inch] [0.0677 inch] [0.0966 inch] <Insert dimension>.
 - 2. Flange Width: [1-3/8 inches] [1-5/8 inches] [2 inches] [2-1/2 inches] <Insert dimension>.
 - 3. Section Properties: <Insert minimum allowable calculated section modulus, moment of inertia, and allowable moment>.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and matching minimum base-metal thickness of steel studs.

2.6 FRAMING ACCESSORIES

- A. Fabricate steel-framing accessories from ASTM A1003, Structural Grade, Type H, metallic coated steel sheet, of same grade and coating designation used for framing members.
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated.

2.7 ANCHORS, CLIPS, AND FASTENERS

- A. Steel Shapes and Clips: ASTM A36, zinc coated by hot-dip process according to ASTM A123.
- B. Anchor Bolts: ASTM F1554, [Grade 36] [Grade 55], threaded carbon-steel [hex-headed bolts,] [headless, hooked bolts,] [headless bolts, with encased end threaded,] carbon-steel nuts, and flat, hardened-steel washers; zinc coated by [hot-dip process according to ASTM A153, Class C] [mechanically deposition according to ASTM B695, Class 50].

- C. Post-Installed Anchors: Fastener systems with bolts of same basic metal as fastened metal, if visible, unless otherwise indicated; with working capacity greater than or equal to the design load, according to an evaluation report acceptable to authorities having jurisdiction, as appropriate for the substrate.
 - 1. Uses: Securing cold-formed steel framing to structure.
 - 2. Type: [**Torque-controlled expansion anchor**] [**Torque-controlled adhesive anchor**] [**or**] [**adhesive anchor**].
 - 3. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941, Class Fe/Zn 5, unless otherwise indicated.
 - 4. Material for Exterior or Interior Locations and Where Stainless Steel Is Indicated: Alloy [**Group 1**] [**Group 2**] stainless-steel bolts, ASTM F593, and nuts, ASTM F594.
- D. Mechanical Fasteners: ASTM C1513, corrosion-resistant-coated, self-drilling, self-tapping, steel drill screws.
 - 1. Head Type: Low-profile head beneath sheathing; manufacturer's standard elsewhere.

2.8 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: ASTM A780.
- B. Cement Grout: Portland cement, ASTM C150, Type I; and clean, natural sand, ASTM C404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- C. Nonmetallic, Non-shrink Grout: Factory-packaged, nonmetallic, noncorrosive, non-staining grout, complying with ASTM C1107, and with a fluid consistency and 30-minute working time.
- D. Shims: Load-bearing, high-density, multi-monomer, non-leaching plastic; or cold-formed steel of same grade and metallic coating as framing members supported by shims.
- E. Sill Sealer Gasket: Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to match width of bottom track or rim track members as required.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before sprayed fire-resistive materials are applied, attach continuous angles, supplementary framing, or tracks to structural members indicated to receive sprayed fire-resistive materials.
- B. After applying sprayed fire-resistive materials, remove only as much of these materials as needed to complete installation of cold-formed framing without reducing thickness of fire-resistive materials below that required to obtain fire-resistance ratings indicated. Protect remaining fire-resistive materials from damage.

- C. Install load-bearing shims or grout between the underside of load-bearing wall bottom track and the top of foundation wall or slab at locations with a gap larger than 1/4 inch to ensure a uniform bearing surface on supporting concrete or masonry construction.
- D. Install sill sealer gasket at the underside of wall bottom track or rim track and at the top of foundation wall or slab at stud or joist locations.

3.2 INSTALLATION, GENERAL

- A. Cold-formed steel framing may be shop or field fabricated for installation, or it may be field assembled.
- B. Install cold-formed steel framing according to AISI S200, AISI S202, and manufacturer's written instructions unless more stringent requirements are indicated.
- C. Install cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened.
- D. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.
- E. Install temporary bracing and supports to secure framing and support loads equal to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
- F. Do not bridge building expansion joints with cold-formed steel framing. Independently frame both sides of joints.
- G. Install insulation, specified in *Section 072100 – Thermal Insulation*, in framing-assembly members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.
- H. Fasten hole-reinforcing plate over web penetrations that exceed size of manufacturer's approved or standard punched openings.

3.3 INSTALLATION OF LOAD-BEARING WALL FRAMING

- A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:
 - 1. Anchor Spacing: **[24 inches] [32 inches] [To match stud spacing] [As shown on Shop Drawings] <Insert dimension>**.
- B. Squarely seat studs against top and bottom tracks, with gap not exceeding 1/8 inch between the end of wall-framing member and the web of track.
 - 1. Fasten both flanges of studs to top and bottom tracks.
 - 2. Space studs as follows:

- a. Stud Spacing: **[12 inches] [16 inches] [19.2 inches] [24 inches] [As indicated on Drawings]**.
- C. Set studs plumb, except as needed for diagonal bracing or required for non-plumb walls or warped surfaces and similar configurations.
- D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.
- E. Align floor and roof framing over studs according to AISI S200, Section C1. Where framing cannot be aligned, continuously reinforce track to transfer loads.
- F. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure.
- G. Install headers over wall openings wider than stud spacing. Locate headers above openings. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.
 1. Frame wall openings with not less than a double stud at each jamb of frame. Fasten jamb members together to uniformly distribute loads.
 2. Install tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.
- H. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.
 1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.
- I. Install horizontal bridging in stud system, spaced vertically **[48 inches] [as indicated on Shop Drawings] <Insert dimension>**. Fasten at each stud intersection.
 1. Channel Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs with a minimum of two screws into each flange of the clip angle for framing members up to 6 inches deep.
 2. Strap Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges, and secure solid blocking to stud webs or flanges.
 3. Bar Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- J. Install steel sheet diagonal bracing straps to both stud flanges; terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.
- K. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.4 INSTALLATION OF EXTERIOR NON-LOAD-BEARING WALL FRAMING

- A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure.
- B. Fasten both flanges of studs to top and bottom track unless otherwise indicated. Space studs as follows:
 - 1. Stud Spacing: 16 inches [**As indicated on Drawings**].
- C. Set studs plumb, except as needed for diagonal bracing or required for non-plumb walls or warped surfaces and similar requirements.
- D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.
 - 1. Install single deep-leg deflection tracks and anchor to building structure.
 - 2. Install double deep-leg deflection tracks and anchor outer track to building structure.
 - 3. Connect vertical deflection clips to [**bypassing**] [**infill**] studs and anchor to building structure.
 - 4. Connect drift clips to cold-formed steel framing and anchor to building structure.
- E. Install horizontal bridging in wall studs, spaced vertically in rows indicated [**on Shop Drawings**] but not more than 48 inches apart. Fasten at each stud intersection.
 - 1. Channel Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs.
 - 2. Strap Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
 - 3. Bar Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- F. Top Bridging for Single Deflection Track: Install row of horizontal bridging within [**12 inches**] [**18 inches**] of single deflection track. Install a combination of bridging and stud or stud-track solid blocking of width and thickness matching studs, secured to stud webs or flanges.
 - 1. Install solid blocking at centers indicated on Shop Drawings.
- G. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.5 INSTALLATION OF INTERIOR NON-LOAD-BEARING WALL FRAMING

- A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure.
- B. Fasten both flanges of studs to top and bottom track unless otherwise indicated. Space studs as follows:

1. Stud Spacing: 16 inches on center.
- C. Set studs plumb, except as needed for diagonal bracing or required for non-plumb walls or warped surfaces and similar requirements.
- D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.
 1. Install single deep-leg deflection tracks and anchor to building structure.
 2. Install double deep-leg deflection tracks and anchor outer track to building structure.
 3. Connect vertical deflection clips to studs and anchor to building structure.
 4. Connect drift clips to cold-formed steel metal framing and anchor to building structure.
- E. Install horizontal bridging in wall studs, spaced vertically in rows indicated but not more than 48 inches apart. Fasten at each stud intersection.
 1. Channel Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs.
 2. Strap Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
 3. Bar Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- F. Top Bridging for Single Deflection Track: Install row of horizontal bridging within [**12 inches**] [**18 inches**] of single deflection track. Install a combination of bridging and stud or stud-track solid blocking of width and thickness matching studs, secured to stud webs or flanges.
 1. Install solid blocking at centers indicated on Shop Drawings.
- G. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.6 INSTALLATION TOLERANCES

- A. Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:
 1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

3.7 REPAIRS

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed steel framing with galvanized repair paint according to ASTM A780 and manufacturer's written instructions.

3.8 FIELD QUALITY CONTROL

- A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field and shop welds will be subject to testing and inspecting.
- C. Testing agency will report test results promptly and in writing to Contractor, Design-Professional-of-Record and/or HPD.
- D. Cold-formed steel framing will be considered defective if it does not pass tests and inspections.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

END OF SECTION 054000