FIRE DEPARTMENT • CITY OF NEW YORK

STUDY MATERIAL
FOR THE EXAMINATION FOR
CERTIFICATE OF FITNESS
FOR

G-29

SAFE USE, HANDLING, STORAGE AND COMPRESSION OF FLAMMABLE GASES WITH PRESSURE ABOVE 6 PSI

10/2013

*THIS IS A SUPPLEMENTAL STUDY GUIDE FOR CERTIFICATE OF FITNESS G-91 (SUPERVISION OF NATURAL GAS CO-GENERATION SYSTEM) AND SHOULD BE REGARDED AS PART OF G-91 STUDY MATERIAL.

INSIDE THIS BOOKLET YOU WILL FIND THE FOLLOWING:

• NOTICE OF EXAMINATION (NOE)

• STUDY MATERIAL
NOTICE OF EXAMINATION

I. INTRODUCTION

FDNY Permits
Types of Permits
Certificate of Fitness

II. DEFINITIONS

III. PROPERTIES OF FUEL GASES

IV. STORAGE OF COMPRESSED FLAMMABLE GAS

Container Design and Labeling
Securing a Gas Container
Storage Capacity
Requirements for flammable gases with specific hazards
Indoor Storage Limits
Outdoor Storage Limits
Minimum Distances to Hazardous Conditions
Container Guidelines
Moving Compressed Gas Containers

V. HANDLING AND USE OF INSTALLATIONS

Construction Plans and Records
Gas Compressors
Gas Meter Room and its Guidelines
Natural Fuel Gas Piping System

VI. RELATED INSTALLATION EQUIPMENT

Shutoff Valves
Remote Manual Shut-Off Switch
Pressure Regulating Devices
Pressure Relief Devices
Pressure-Limiting Devices

VII. SAFETY LABELING AND SIGNS

Hazards
Material Safety Data Sheets
Hazard Signal Arrangements
Flammability Hazard
Understanding Flammable Gases

VIII. FIRE PROTECTION

Sources of Ignition
Sprinkler Systems
Emergency Alarm System
Safety Devices..................................................................................................................44
Gas Detection Systems.....................................................................................................44
Heat Detection Systems.................................................................................................45
Inspections and Testing....................................................................................................45
Authorized Access..........................................................................................................45
Fire Extinguishers............................................................................................................46
    Types of Fire Extinguishers.........................................................................................48
    Fire Extinguisher Inspections.....................................................................................49
    Fire Extinguisher Identification Symbols.................................................................49
    Fire Extinguisher Inspections.....................................................................................49
**IX. EMERGENCY PROCEDURES**................................................................................50
    In Case of Fire.............................................................................................................50
    Extinguishing Agents..................................................................................................51
**X. FIRE DEPARTMENT INSPECTIONS**....................................................................52
    Recommended Inspection Procedures........................................................................52
    Maintenance................................................................................................................52
NOTICE OF EXAMINATION

Title: Examination for Certificate of Fitness for Safe use, handling, storage and compression of flammable gases with pressure above 6 psi.

Date of Exam: Written exams are conducted Monday through Friday (except legal holidays) 8:00 AM to 2:30 PM.

REQUIREMENTS FOR WRITTEN EXAM
Applicants who need to take the exam must apply in person and bring the following documents:

1. Applicants must be at least 18 years of age.
2. Applicants must have a reasonable understanding of the English language.
3. Applicant must provide two forms of identifications; at least one identification must be government issued photo identification, such as a State-issued Driver’s License or Non Driver’s License or a passport.
4. Applicants must present a letter of recommendation from his/her employer. The letter must be on official letterhead, and must state the applicant’s full name, experience and the address where the applicant will work. If the applicants are self-employed or the principal of the company, they must submit a notarized letter attesting to their qualifications. For more info: http://www.nyc.gov/html/fdny/html/c_of_f/cof_requirements.shtml
5. Applicants must submit written evidence of training by manufacturer of equipment, operation and safety procedures for the equipment installed at the COF applicants’ work place(s).
7. Applicants not currently employed may take the exam without the recommendation letter. If the applicants pass the exam, FDNY will issue a temporary letter with picture for the job seeking purpose. The C of F card will not be issued unless the applicants are employed and provide the recommendation letter from his/her employer.
8. Special Note: If you currently hold former G-29 Certificates of Fitness: G-29: Compress Flammable Gases at a Pressure Greater than 15 PSI (G-29)

These Certificates are no longer renewable. You should read the new Study Material and take the new G-29 examination.

If you currently hold G-29 Certificates of Fitness AND work in COGENERATION Plant:

These Certificates are no longer renewable. You should read the new G-91 Study Material and take the new G-91 examination.
9. **APPLICATION FEE:**
Pay the **$25** application fee in person by one of the following methods
- Cash
- Credit card (*American Express, Discover, MasterCard, or Visa*)
- Debit card (*MasterCard or Visa*)
- Personal or company check or money order (*made payable to the New York City Fire Department*)

For fee waivers submit: *(Only government employees who will use their C of F for their work-related responsibilities are eligible for fee waivers.)*
- A letter requesting fee waiver on the Agency’s official letterhead stating applicant full name, exam type and address of premises; **AND**
- Copy of identification card issued by the agency

A convenience fee of 2.49% will be applied to all credit card payments.

10. **EXAM INFORMATION**
The **G-29** exam will consist of **40** multiple-choice questions, administered on a “touch screen” computer monitor. It is a time-exam. A passing score of at least 70% is required in order to secure a Certificate of Fitness. Call (718) 999-1988 for additional information and forms.

**Special material provided during the test:**
The following 2 materials will be provided to you as a reference material when you take the test at Metro Tech, however, the booklet will not be provided to you during the test.

1. Table on indoor storage limits
2. Table on distances of outdoor storage to flammable gases

Please always check for the latest revised booklet at FDNY website before you take the exam.

11. If all the requirements are meet and pass the exam a certificate will be issued the same day. Applicant who fails the exam will receive a failure report. To retake the exam applicants will need to submit a new application and payment.

**RENEWAL REQUIREMENTS**
This Certificate of Fitness must be renewed every **THREE YEARS.** The renewal fee is **$15.** FDNY also reserves the right to require the applicants to take a re-examination upon submission of renewal applications.

You will receive a courtesy notice of renewal 90 days before the expiration date. However, it is your responsibility to renew your Certificate. It is very
important to renew your C of F before it expires. Renewals submitted 90
days (up to one year) after the expiration date will incur a $25 penalty in
addition to the renewal fee. Certificates expired over one year past expiration
date will not be renewed. New exams will be required.

To change a mailing address:
• Submit a letter requesting the change of mailing address and a copy
  of your C of F with $5.00 fee.

To change a work location,
• Submit a letter from your current employer (on company letterhead)
  confirming that you are an employee and stating your new work
  location with a copy of your C of F and a $5.00 fee

To request a replacement certificate:
• Submit a driver’s license or passport, social security number, mailing
  address and a $5.00 fee.

The certificate can be renewed On-line, by Mail or in Person.
• Renewal online
If you are an individual, make sure you have your 12 digit Certificate of
Fitness Access ID. This can be found on your Renewal Notice. If you do not
have your Renewal Notice, your Access ID is your 8 digit Certificate of
Fitness number and the last four digits of your social security number. If
you are submitting renewals on behalf of a company’s employees, the
company must be approved by FDNY and have an 8 digit Company Code. To
request approval, email pubrenew@fdny.nyc.gov.

Renewal fee can be paid by one of the following methods:
• Credit card (American Express, Discover, MasterCard, or Visa)
• Debit card (MasterCard or Visa)
• E-check

A fee exempted applicants cannot renew online only by mail or in person.

If all the requirements are met, the certificate of fitness will be mailed out
within 10 days.
For online renewal go to:
https://paydirect.link2gov.com/FDNYCOF/ItemSearch

• Renewal by mail
Mail your Renewal Notice (if you did not receive a Renewal Notice, a copy of
your certificate), along with your fee payment
Personal or company check or money order (made payable to the NYC
Fire Department)
For fee waivers submit: (Only government employees who will use their C of F for
their work-related responsibilities are eligible for fee waivers.)
• A letter requesting fee waiver on the Agency’s official letterhead
  stating applicant full name, exam type and address of premises;
  AND
• Copy of identification card issued by the agency
and if applicable, supporting documents to:

**NYC Fire Department (FDNY)**
Cashier's Unit
9 MetroTech Center, 1st Floor
Brooklyn, NY 11201
If all the requirements are met, the certificate of fitness will be mailed out within four to six weeks.

• **Renewal in person**
Submit your Renewal Notice (or if you did not receive a Renewal Notice, a copy of your certificate), along with your fee payment by one of the following methods:
  • Cash
  • Credit card (*American Express, Discover, MasterCard, or Visa*)
  • Debit card (*MasterCard or Visa*)
  • Personal or company check or money order (*made payable to the New York City Fire Department*)

For fee waivers submit: *(Only government employees who will use their C of F for their work-related responsibilities are eligible for fee waivers.)*
  • A letter requesting fee waiver on the Agency's official letterhead stating applicant full name, exam type and address of premises; **AND**
  • Copy of identification card issued by the agency and if applicable, your supporting documents to:

**NYC Fire Department (FDNY)**
Cashier's Unit
9 MetroTech Center, 1st Floor
Brooklyn, NY 11201
If all the requirements are met, the certificate of fitness will be issued the same day.

**A convenience fee of 2.49% will be applied to all credit card payments for original or renewal certificates.**

**EXAM SITE:** **FDNY Headquarters,** 9 MetroTech Center, Brooklyn, NY.
Enter through the **Flatbush Avenue entrance (between Myrtle Avenue and Tech Place).**
Introduction
This document outlines New York City Fire Department regulations for the safe use, handling, storage and compression of flammable gases with pressure above 6 PSI (pounds per square inch). The Certificate of Fitness holders are responsible for ensuring that all Fire Department regulations related to the safe usage, handling and storage of compressed flammable gases are obeyed on the premises at all times. Majority of necessary regulations on installation, use, inspection and testing are described in detail in the 2008 NYC Fire Code Chapters 30 and 35, NYC Fire Rules and NYC Fuel Gas Code.

This booklet DOES cover information on:
1) Fuel-gas piping systems
2) Fuel-gas utilization equipment
3) Other related accessories

*FOR THOSE INDIVIDUALS WHO ARE WORKING OR ARE SEEKING TO WORK IN A COGENERATION PLANT THIS IS A SUPPLEMENTAL STUDY GUIDE AND SHOULD BE REGARDED AS PART OF G-91 STUDY MATERIAL.

This G-29 booklet DOES NOT cover information on:
1) Industrial gas applications using gases such as acetylene and acetylenic compounds, hydrogen, ammonia, carbon monoxide, oxygen and nitrogen.
2) Integrated chemical plants or portions of such plants where flammable or combustible liquids or gases are produced by, or used in, chemical reactions.
3) Petroleum refineries, pipeline compressor or pumping stations, loading terminals, compounding plants, refinery tank farms and natural gas processing plants.
4) LPG installations at utility gas plants.
5) LNG installations.
6) Fuel gas piping in power and atomic energy plants.
7) Installation of hydrogen gas, LPG and compressed natural gas systems on vehicles.
8) Piping systems for mixtures of gas and air within the flammable range with an operating pressure greater than 10 PSIG.
9) Portable fuel cell appliances that are neither connected to a fixed piping system nor interconnected to a power grid.
Pre-existing and New Installations
A new Fire Code was adopted in New York City in July of 2008. Unlike the former code, this new code set forth specific regulations regarding the storage, use, handling and compression of flammable gases. The NYC Fuel Gas Code further details specific regulations and requirements when dealing with flammable gases.

FDNY PERMITS
A G-29 Certificate of Fitness holder is required to operate a facility where flammable gases are stored, handled, used or compressed to pressure exceeding 6 psi. Each Certificate of Fitness is valid for up-to (3) three years. The Certificate of Fitness holder is responsible for ensuring that all the required permits are secured and posted in visible locations on the premises. FDNY permits are valid for up to 12 months only. Enforcement action may be taken against the Certificate of Fitness holder when the required permits are not secured and posted. The actions may include fines and/or the revocation of the Certificate of Fitness.

TYPES OF PERMITS
(1) Premises related permits
Such permit authorizes the permit holder to store, handle, compress and use flammable gas at a specific premises or location. A site-specific permit may be a permanent permit or a temporary permit. FDNY premises related permits for compression, storage and use of compressed flammable gases are valid for 12 months only. Initial and renewed permits shall require an inspection and shall expire after twelve months. Temporary permits may be valid from one day to 12 months depending on the operating needs.

(2) Citywide permit
Such permit authorizes the permit holder to store, handle, compress and use flammable gas on citywide basis, for which a permit is required by Fire Department. A citywide permit is valid to store, handle, compress and use flammable gas at one or more locations provided the duration of such activity at an individual location does not exceed 30 days. Periods of activity in excess of 30 days at any one location shall require a site-specific permit.
An example of FDNY Permanent Permit

An example of FDNY Temporary Permit
Permits are not transferable and any change in occupancy, operation, tenancy or ownership must require that a new permit be issued.

A permit is required to compress gases in excess of:

1. A permit is required to compress flammable gas to a pressure exceeding 6 psig.

Exception: Outdoor air compressing at other than a fair or festival.

CERTIFICATE OF FITNESS

The storage, handling, and use of flammable gases compressed to a pressures exceeding 6 PSI shall be supervised by the G-29 Certificate of Fitness holder.

(1) Handling and use: The handling and use of compressed flammable gases in quantities requiring a permit, shall be under the personal supervision of a person holding a G-29 certificate of fitness.

(2) Storage: The storage of compressed gases in quantities requiring a permit shall be under the general supervision of a person holding a G-29 certificate of fitness.

The Certificate of Fitness holders are responsible for ensuring that all Fire Department regulations related to the safe using, handling and storage of flammable compressed gases are obeyed on the premises. The G-29 Certificate of Fitness is valid for 3 years. C of F holders must maintain their Certificates of Fitness cards throughout the entire term of their employment.

*G-61 Certificate of Fitness shall ALSO be obtained for individuals interested in using torches for the manufacture of jewelry.

The storage, handling, compression and use of compressed flammable gases with pressures of 6 PSI or less DOES NOT require a G-29 Certificate of Fitness holder on premises.

G-29 Certificate of Fitness may be revoked if Certificate of Fitness holder fails to fulfill their duties.
DEFINITIONS

AIR EXHAUST. Air being removed from any space or piece of equipment and conveyed directly to the atmosphere by means of openings or ducts.

AUTO-IGNITION. Ignition of a substance, such as oily rags or hay, caused by a localized heat-increasing reaction between the oxidant and the fuel and not involving addition of heat from an outside source.

COMPRESSED GAS. A material, or mixture of materials, that is a gas at 68 degrees F or less at 14.7 psia of pressure, has a boiling point of 68 degrees F or less at 14.7 psia and can be liquefied, nonliquefied or in solution at that temperature and pressure, except that gases which have no other health- or physical-hazard properties are not considered to be compressed until the pressure in the packaging exceeds 41 psia at 68 degrees F. Compressed gases shall be classified as follows:

- Nonliquefied compressed gases. Gases, other than those in solution, that are in a packaging under the charged pressure and are entirely gaseous at a temperature of 68 degrees F.
- Liquefied compressed gases. Gases that, in a packaging under the charged pressure, are partially liquid at a temperature of 68 degrees F.
- Compressed gases in solution. Nonliquefied gases that are dissolved in a solvent.
- Compressed gas mixtures. A mixture of two or more compressed gases contained in a single packaging, the hazard properties of which are represented by the properties of the mixture as a whole.

COMPRESSED GAS CONTAINER. A pressure container designed to hold compressed gases at pressures greater than one atmosphere at 68 degrees F.

Compressed gas containers can present a variety of hazards because of their pressure, exposure to extreme temperatures and/or content. Depending on the particular gas, there is a potential for simultaneous exposure to both mechanical and chemical hazards.

*Without proper use and care, compressed gas containers can explode, injuring or even killing workers and destroying equipment.*

COMPRESSED GAS SYSTEM. An assembly of components, such as containers, reactors, pumps, compressors and connecting piping and tubing, designed to contain, distribute or transport compressed gases.

DUCT SYSTEM. A continuous passageway for the transmission air that, in addition to ducts, includes duct fittings, dampers, plenums, fans and accessory air-handling equipment, and appliances.
ENGINEER. A person licensed and registered to practice the profession of engineering under the Education Law of the State of New York.

FUEL GAS. Fuel gases include: a natural gas, manufactured gas, liquefied petroleum gas, hydrogen gas and mixtures of these gases.

FLAMMABLE GAS. A material which is a gas at 68°F or less at 14.7 pounds per square inch absolute of pressure which:
1. Is ignitable at 14.7 psia when in a mixture of 13 percent or less by volume with air, in accordance with testing procedures set forth in ASTM E 681; or
2. Has a flammable range at 14.7 psia with air of at least 12 percent, regardless of the lower limit, in accordance with testing procedures set forth in ASTM E 681.

FLAMMABLE LIQUEFIED GAS. A liquefied compressed gas which, under a charged pressure, is partially liquid at a temperature of 68°F and which is a flammable gas.

GAS ROOM. A separately ventilated, fully enclosed room in which only compressed gases and associated equipment and supplies are stored or used.

INCOMPATIBLE MATERIALS. Materials that, if mixed or combined, could explode, generate heat, gases or other byproducts, or react in a way hazardous to life or property.

LOWER FLAMMABLE LIMIT (LFL). The minimum concentration of vapor in air at which propagation of flame will occur in the presence of an ignition source. The LFL is sometimes referred to as LEL or lower explosive limit.

NESTING. A method of securing flat-bottomed compressed gas containers upright in a tight mass using a contiguous three-point contact system whereby all containers within a group have a minimum of three points of contact with other containers, walls or bracing (see image on the right).

POINT OF DELIVERY. The point of delivery for natural gas systems is the outlet of the service meter assembly, or the outlet of the service regulator or service shutoff valve where a meter is not provided. Where a valve is provided at the outlet of the service meter assembly, such valve shall be considered to be downstream of the point of delivery. The point of delivery for undiluted liquefied petroleum gas systems shall be
considered the outlet of the first-stage pressure regulator that provides utilization pressure, exclusive of line gas regulators.

**REGULATOR, PRESSURE.** A device placed in a gas line for reducing, controlling and maintaining the pressure in that portion of the piping system downstream of the device.

**SYSTEM.** An assembly of devices, equipment, containers, appurtenances, pumps, compressors and connecting piping that is designed to perform a complex and/or complete function.

**VALVE.** A device used in piping to control the gas supply to any section of a system of piping or to an appliance.

- **Automatic.** An automatic or semiautomatic device consisting essentially of a valve and operator that control the gas supply to the burner(s) during operation of an appliance. The operator shall be actuated by application of gas pressure on a flexible diaphragm, by electrical means, by mechanical means, or by other approved means.
- **Automatic gas shutoff.** A valve used in conjunction with an automatic gas shutoff device to shut off the gas supply to a water-heating system. It shall be constructed integrally with the gas shutoff device or shall be a separate assembly.
- **Equipment shutoff.** A valve located in the piping system, used to isolate individual equipment for purposes such as service or replacement.
- **Individual main burner.** A valve that controls the gas supply to an individual main burner.
- **Main burner control.** A valve that controls the gas supply to the main burner manifold.
- **Manual main gas-control.** A manually operated valve in the gas line for the purpose of completely turning on or shutting off the gas supply to the appliance, except to pilot or pilots that are provided with independent shutoff.
- **Manual reset.** An automatic shutoff valve installed in the gas supply piping and set to shut off when unsafe conditions occur. The device remains closed until manually reopened.
- **Service shutoff.** A valve, installed by the serving gas supplier between the service meter or source of supply and the customer piping system, to shut off the entire piping system.
PROPERTIES OF FUEL GASES

**Natural Gas** is a gaseous fossil fuel consisting primarily of methane. It also includes a significant quantities of ethane, butane, propane, carbon dioxide, nitrogen, helium, and hydrogen sulfide. The methane content can range from 87%-96% with ethane, propane and other hydrocarbon gases making up the remainder. Processed natural gas is tasteless and odorless. Breathing natural gas in trace amounts is harmless, however, natural gas is a simple asphyxiant and can kill if it displaces air to the point where the oxygen content will not support life. Natural gas auto ignition temperature in air is 998 degrees Fahrenheit, or 537 degrees Celsius.

**Manufactured Gas** or artificial gas, is produced from coal, coal and oil mixtures, or from petroleum. Almost without exception, in the US it is produced by means of three processes: Coal Carbonization, Carburetted Water Gas, and Oil Gas.

**Hydrogen Gas** is a colorless, odorless, tasteless and non-toxic flammable gas. It is the lightest gas known, and it exists in a gaseous state at atmospheric temperatures and pressures. Once ignited, hydrogen burns in air with an almost invisible pale blue flame. Hydrogen may be used as a compressed gas or a liquefied compressed gas to supply bulk distribution systems.

**Methane Gas** is a colorless, odorless, and tasteless flammable gas. Methane can be produced commercially from natural gas and petroleum using various methods. When ignited in an enclosed area, it may explode. Methane is widely used as a fuel gas in chemical and manufacturing applications.

**Acetylene Gas** is odorless, colorless, flammable and slightly lighter than air; however, the acetylene used in standard manufacturing applications and chemical synthesis is not 100% pure, and it has a distinctive, garlic-like odor. Acetylene is also referred to as ethine or ethyne in the field. Acetylene burns in air with an intensely hot, luminous and smoky flame. The ignition temperatures of acetylene-air and acetylene-oxygen mixtures are affected by pressure, temperature and water vapor content. For example, an air mixture containing 30 percent acetylene by volume at atmospheric pressure can be ignited at about 581° Fahrenheit. It is unlawful to generate, manufacture, transport or sell liquefied acetylene in New York City.

*The Certificate of Fitness holder must know the properties of each of these gases and their handling, compression and storage requirements.*
STORAGE OF COMPRESSED FLAMMABLE GAS

A permit is required for any storage area storing:
- any flammable gas exceeding 400 SCF (standard cubic feet); or
- any oxygen in excess of 504 SCF (standard cubic feet).

The Certificate of Fitness holder is responsible for the safe storage and use of the gas containers.

Containers filled with flammable gases must be located away from the following:
- Electric power lines
- Piping containing flammable or combustible liquids
- Piping containing flammable gases; and/or
- Piping containing oxidizing materials.

Containers not connected for use must be stored in a designated storage area used only for that purpose.

Storage areas that are used for container storing purposes must be:
- Well-ventilated,
- Away from heat sources,
- At least 3 feet from any combustible material.

Flammable gases such as Compressed Natural Gas must be...
stored separately from Oxygen containers, either at a distance of not less than 20 feet or separated by a ½ hour fire-rated wall not less than 5 feet high.

To summarize the above, the storage enclosures must have a fire resistive rating of at least two-hours and must meet the specifications outlined in the New York City Building Code. They must be adequately ventilated and capable of protecting the containers against extreme temperatures, the weather, and physical damage.
**Container Design and Labeling**
Compressed gas containers shall be designed and fabricated in accordance with the specifications of the ASME Boiler and Pressure Vessel Code or Department of Transportation (DOT) regulations.

All DOT approved containers are equipped with the *fusible metal plugs*. The plugs are designed to open and vent the gas into the surrounding atmosphere when the container is exposed to extreme temperatures. The venting of the gas is necessary in order to prevent an explosion. Typically, the plugs are positioned at the top and/or bottom of the containers.

The Certificate of Fitness holder must make sure that the DOT markings are not modified or changed.

Approved containers must have the following DOT markings clearly stamped near the neck of the container:

1. DOT—Department of Transportation (previously ICC – Interstate Commerce Commission), which is the regulatory body that governs the use of containers.
   - Specification of the container type of material of construction (e.g., 3AA).
   - Service or working pressure in pounds per square inch (e.g., 2,265 psi).
2. Container serial number - ex. SG12152A. The letters SG precede the serial numbers for Specialty Gas containers.
3. Registered Owner Symbol: Symbol used to indicate the original owner of the containers.
   - APROINC is a Registered Owner Symbol for Air Products.
4. Date of Manufacture, also the date of maintenance to indicate the original hydrostatic test (month/year).
5. Current owner of the container will appear on the neck ring.
6. Hydrostatic retest markings (month, facility, year, rating, stamp). A "+" indicates the container qualified for a 10 percent overfill. A star stamp on the end of the marking indicates the container meets the requirements for a 10-year retest.
7. *ContainerTrak bar code provides a unique identifier and is used by computer systems to track containers through the filling process. The bar code might be different company.
8. Container manufacturer's inspection marking, which is unique to the inspector.
9. Container tare weight, i.e. the weight of the container plus the valve without product, preceded by the letters "TW".


*The type of gas is not required to be stamped by the manufacturer on the compressed gas container.

Portable compressed gas containers shall be marked in accordance with CGA C-7 and DOTn regulations. Stationary compressed gas containers shall be marked with the name of the gas and markings shall be visible from any direction of approach. All un-insulated stationary outdoor compressed gas containers shall be of light-reflective design or painted with a light-reflecting color.

**Securing a Gas Container**

Compressed gas containers shall be secured to prevent movement from contact, vibration or seismic activity, utilizing any of the following methods:

- Securing containers to a fixed object with one or more noncombustible restraints. **Containers SHALL NOT be secured to plumbing systems or electrical conduits.**
- Securing containers on a cart or other mobile device designed for the movement of compressed gas containers.
- Nesting of compressed gas containers at container filling or servicing facilities or in seller's warehouses not accessible to the public. Nesting shall be allowed provided the nested containers, if dislodged, do not obstruct any required means of egress.
- Securing of compressed gas containers to or within a rack, framework, cabinet or similar assembly designed with use of plastic coated wire cables, except when the containers are in the process of examination, filling, transport or servicing.
• Securing stationary compressed gas containers to a foundation designed for such use (such as a wall) in accordance with the construction codes, including the Building Code.

Compressed gas containers shall be stored in an upright position with the valve end up, except those designed for use in a horizontal position containing liquefied gases. Containers shall not be secured horizontally.

**Storage Capacity**

Storage of flammable gases SHALL NOT exceed 15,000 SCF in any building or structure.

Storage shall be protected against damage or injury from falling objects or surrounding activity, and be located not less than:

- **20 feet** from all classes of flammable and combustible liquids, oxidizing gases and readily combustible materials.
- **25 feet** from open flames, ordinary electrical equipment or other sources of ignition.
- **50 feet** from air-conditioning equipment, air compressors and intakes of ventilation.
- **50 feet** from other flammable gas storage.

There may be more than one storage location of 3,500 SCF in a room, provided that each storage location does not exceed 3,500 SCF and the storage locations are separated by at least 50 feet or an approved masonry barrier having a minimum fire resistance rating of 2 hours.

**Requirements for Flammable Gases with Specific Hazards**

**Maximum Allowance per Control Area**

This section addresses the 2008 New York City Fire Code applicable to new or modified installations/facilities approved by the Fire Department on or after July 1st, 2008. It also applies to any pre-existing installations that are requesting an increase of their previously permitted storage quantities when the aggregate quantity will be in excess of the maximum allowable quantity (MAQ) listed below. If the quantity of flammable gases is in excess of a previously permitted quantity in any pre-existing installations, a revised FDNY permit must be obtained.

Flammable compressed gases shall not exceed the maximum allowable quantity (MAQ) per control area indicated in table below. Quantities exceeding the MAQ shall be in gas rooms in accordance with the storage regulations.
## Maximum allowable quantity INDOORS per control area of Flammable Gas posing a physical hazard.

<table>
<thead>
<tr>
<th>Material</th>
<th>Class</th>
<th>Group When The Maximum Allowable Quantity is Exceeded</th>
<th>Storage Gas SCF</th>
<th>Use-Closed System Gas SCF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable Gas</td>
<td>Gaseous</td>
<td>H-2</td>
<td>1,000</td>
<td>1,000</td>
</tr>
<tr>
<td></td>
<td>Liquefied</td>
<td></td>
<td>30 liquid gallons</td>
<td>30 liquid gallons</td>
</tr>
</tbody>
</table>

* Maximum allowable quantities, except for liquefied petroleum gas and flammable liquid motor fuel, may be increased 100 percent in buildings protected throughout by a sprinkler system.

* Maximum allowable quantities, except for liquefied petroleum gas and flammable liquid motor fuel, may be increased 100 percent when stored in approved storage cabinets, gas cabinets, exhausted enclosures or safety cans.

* Provided that the building undergoing construction is not occupied, these requirements do not apply to the temporary storage of hazardous materials for use at construction sites, and the temporary storage facilities in which they are kept. Construction sites have a maximum quantity of 3,500 SCF per floor or 15,000 SCF per building. In a building that is being newly constructed, the MAQs and control area limitations would apply upon issuance of a certificate of occupancy or temporary certificate of occupancy for the building.

* The MAQs and control area limitations set forth in the above table are applicable to a construction site if the construction work is being conducted in a building that is occupied or partially occupied. In such circumstances, temporary storage of hazardous materials in the portion of the building undergoing construction cannot exceed the MAQs and control area limitations without the prior written authorization of the Fire Department.

* Even where the MAQs and control area limitations are not applicable, various Fire Code provisions and Fire Department rules separately restrict the quantity and location of hazardous materials storage (including flammable gas storage) even in buildings that are unoccupied. For example, Fire Code 3504 regulates the storage of acetylene in any building, including unoccupied buildings, and, among other things, restricts such storage to a maximum of 15,000 SCF.

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**ANY TYPE OF STORAGE IN THE GAS ROOM IS STRICTLY PROHIBITED.**
This table will be given to you by the FDNY examiners when taking this test at the Fire Department.

**INDOORS STORAGE LIMITS**

Storage of flammable gases shall not exceed 15,000 SCF in any building or structure. **Indoor storage shall only be used if outdoor storage is not allowed.**

**Maximum allowable quantity of flammable gases stored and used in closed systems, per indoor control area. (This may be used at your work site.)**

<table>
<thead>
<tr>
<th>Building protected throughout by a sprinkler system?</th>
<th>Floor Level</th>
<th>Flammable Gases</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>NOT in Gas Cabinets or Exhausted Enclosures (SCF)</td>
</tr>
<tr>
<td>NO</td>
<td>Above Grade</td>
<td>&gt;9 50</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-9 50</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-6 125</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 500</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 750</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 1,000</td>
</tr>
<tr>
<td></td>
<td>Below Grade</td>
<td>1 750</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 500</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&gt; 2 Not Allowed</td>
</tr>
<tr>
<td>YES</td>
<td>Above Grade</td>
<td>&gt;9 100</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-9 100</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-6 250</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 1,000</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 1,500</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 2,000</td>
</tr>
<tr>
<td></td>
<td>Below Grade</td>
<td>1 1,500</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 1,000</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&gt; 2 Not Allowed</td>
</tr>
</tbody>
</table>

*Fire barriers shall include walls and floors as necessary to provide separation from other portions of the building.

*Even though the above table in this study material mentions that with a sprinkler system **AND** in gas cabinets or exhausted enclosures you can have 4,000 SCF of flammable gas, NYC Fire Code (Chapter 35) **restricts** the storage to only 3,500 SCF per control area.

There may be more than one storage location with 3,500 SCF (square cubic feet) of flammable gas stored in compressed gas container in a room, provided that each storage location does not exceed 3,500 SCF and the storage locations are separated by at least 50
feet or an approved masonry barrier having a minimum fire resistance rating of 2 hours. The storage of flammable gas in any building or structure is restricted to a maximum of 15,000 SCF.

**OUTDOOR STORAGE LIMITS**

Outdoor storage of flammable gases shall be limited to a maximum storage of 3,500 SCF.

**Maximum allowable quantity OUTDOORS per control area of Flammable Gas posing a physical hazard.**

<table>
<thead>
<tr>
<th>Material</th>
<th>Class</th>
<th>Storage Gas SCF</th>
<th>Used-Closed Gas SCF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable Gas</td>
<td>Gaseous</td>
<td>1000 (SCF)</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td>Liquefied</td>
<td>15 Liquid Gallons</td>
<td>15</td>
</tr>
</tbody>
</table>
This table will be given to you by the FDNY examiners when taking this test at the Fire Department.

DISTANCES OF FLAMMABLE GASES FROM OUTDOOR STORAGE AREAS TO EXPOSURES BETWEEN 1,500 SCF TO MAXIMUM 3500 SCF

<table>
<thead>
<tr>
<th>TYPE OF OUTDOOR EXPOSURE</th>
<th>DISTANCE TO OUTDOOR EXPOSURE (FT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Building or structure of combustible construction</td>
<td>10*</td>
</tr>
<tr>
<td>Building openings</td>
<td>10</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Aboveground – 1,000 gallons or less</td>
<td>10*</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Aboveground – in excess of 1,000 gallons</td>
<td>20*</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Underground tank – 1,000 gallons or less</td>
<td>10*</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Underground tank – in excess of 1,000 gallons</td>
<td>15*</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Underground tank – in excess of 1,000 gallons</td>
<td>15*</td>
</tr>
<tr>
<td>Flammable and combustible liquids</td>
<td></td>
</tr>
<tr>
<td>Vent or fill opening of tank</td>
<td>15*</td>
</tr>
<tr>
<td>Flammable gas storage area, any pressure 1,500 SCF or less</td>
<td>10*</td>
</tr>
<tr>
<td>Flammable gas storage area, any pressure More than 1,500 SCF up to maximum 3,500 SCF</td>
<td>20*</td>
</tr>
<tr>
<td>Oxygen storage – 20,000 SCF or less</td>
<td>In accordance with NFPA 51*</td>
</tr>
<tr>
<td>Oxygen storage – in excess of 20,000 SCF</td>
<td>In accordance with NFPA 50*</td>
</tr>
<tr>
<td>Combustible material or combustible waste</td>
<td>10*</td>
</tr>
<tr>
<td>Air compressor intakes or inlets to ventilating or air-conditioning equipment</td>
<td>5</td>
</tr>
<tr>
<td>Group A occupancies and public gathering places</td>
<td>25</td>
</tr>
<tr>
<td>Public sidewalks and parked vehicles</td>
<td>10</td>
</tr>
<tr>
<td>Public streets, private roads and lot lines</td>
<td>10*</td>
</tr>
</tbody>
</table>
The minimum required distances shall be reduced to 5 feet when protective structures having a minimum fire-resistance rating of 2 hours interrupt the line of sight between the container and the exposure. The protective structure shall be at least 5 feet from the exposure. The configuration of the protective structure shall be designed to allow natural ventilation to prevent the accumulation of hazardous gas concentrations.

**Minimum Distances to Hazardous Conditions**
Compressed gas containers and systems in storage or use shall be separated from materials and conditions that present potential hazards, or to which they present potential hazards.

**Incompatible materials**
Incompatible compressed gas containers shall be separated from other incompatible materials.

Incompatible materials, shall be separated while in storage except for stored materials in individual containers each having a capacity of not more than 5 pounds. Separation shall be accomplished by:

- Segregating incompatible materials in storage by a distance of not less than 20 feet.
  
  OR

- Isolating incompatible materials in storage by a noncombustible partition extending not less than 18 inches above and to the sides of the stored material (see image on following page).
  
  OR

- Storing compressed gases in gas cabinets or exhausted enclosures in accordance with the Fire Code. Materials that are incompatible shall not be stored within the same cabinet or exhausted enclosure.
Generally, the compressed gas containers shall **BE KEPT AWAY** from:

- Sources of ignition
- Temperature extremes
- Corrosive chemicals or fumes
- Falling objects
- Public tampering
- Ledges, unprotected platforms, and elevators
- Other areas where the container could fall
Compressed Gas Container Guidelines:

(1) Label all compressed gas containers clearly
Gas identification should be stenciled or stamped on the container or a label, and is typically applied near the neck of the container. *Do not rely solely on the color of the container to identify the contents. Do not use any container that is unmarked or has conflicting markings or labels. It must be returned to the supplier for replacement.

(2) Do not refill container
It is illegal to refill flammable gas containers in New York City. Empty containers must be handled in the same manner as full ones. They should be marked empty, the container valve or regulator tap must be closed and stored separately from full containers. All empty containers must be promptly removed by vendors. *THE CONTAINERS MUST BE HYDROSTATICALLY TESTED AS REQUIRED BY THE U.S. DEPARTMENT OF TRANSPORTATION AND SHOULD BE STAMPED WITH THE MONTH AND YEAR.

- The Certificate of Fitness holder should check the test date on all containers.
- Containers that have not been tested at least once every 10 years must not be used. They must be returned to the supplier.

(3) Storage and Use in an upright position
This is true for both the portable and stationary containers. This is especially important for acetylene containers. If an acetylene container is used while on its side the acetone may escape inside the container. This may result in an explosion inside the gas container. All gas containers must be secured from tipping over. You can use appropriate material, such as tightly fastened chain, plastic coated wire cable, commercial straps, etc., to secure gas containers. Containers must not be stacked or stored on shelves.

(4) Well-ventilated areas
Indoor compressed gas storage and compressed gas use areas must be located in well-ventilation areas.

(5) Always replace the protective cap
These devices protect the container control valve from physical damage. The protective cap is shaped like an inverted cup. It is screwed on top of the gas container. It must be in place when the gas container is not in use.

(6) Keep away from temperature extremes and protected from physical damage
For example, gas containers for temporary stationary service must be placed on firm and non-combustible foundation. High temperatures (ex. above 125
°F) can cause the pressure inside the container to increase to a dangerous level. A protective partition must be used to shield the containers that are exposed to hot air blown by a heating appliance.

(7) Regular Inspection
The Certificate of Fitness holder must regularly inspect the compressed gas containers, connections, and appliances for leaks. The damaged containers must be removed from service and any repairs and/or tests must be conducted by an authorized person.

(8) Painted
To prevent corrosion, the container shall be painted.

(9) No contact with soil
The container shall be installed on a firm foundation and shall not be in contact with the soil.

(10) Partially full compressed gas containers containing residual gases shall be considered as full for the purposes of the controls required.
Moving Compressed Gas Containers

When transporting gaseous containers from one location to another, they should be secured in the upright position on a specially designed hand truck. During transport, the valve must be closed, regulators must be removed and protective caps must be in place. The containers must never be dragged or rolled from one location to another because these movements may damage the containers.

- A compressed gas container must not be rolled on its side or its rim.
- Containers must never be dropped or thrown from any height.
- Before transporting any compressed gas containers, make sure that the valves are tightly closed.
- Containers should be moved in an upright position, and must be moved using an approved method.
- Where containers are moved by hand cart, the hand truck or other mobile device must be designed for the secure movement of containers.
- Carts and trucks utilized for moving compressed gas containers outdoors must be designed so that the containers will be secured against dropping, or otherwise striking against each other or other surfaces.
- Ropes, chains or slings must not be used to suspend compressed gas containers unless such containers have been designed for such handling.
- Valves of compressed gas containers must not be used for lifting.
- Electrical wiring and equipment shall comply with the requirements of the Electrical Code. Compressed gas containers and systems shall not be located where they could become part of an electrical circuit. Compressed gas containers and systems shall not be used for electrical grounding.

Containers can also become flying projectiles when container valves are damaged or broken off. Regulators can become bullets that tear through workers if safety precautions are not taken. Careful procedures are necessary for handling the various compressed gases, containers, regulators or valves used to control gas flow, and the piping used to confine gases during flow. This booklet can be used as a guideline for the safe use of compressed gas.
HANDLING AND USE OF INSTALLATIONS
The Certificate of Fitness holder must ensure that any installation equipment is handled as recommended by the manufacturer.

Upon installation, all automatic safety devices intended to cause equipment shutdown shall be tested at the owner’s risk by his or her representative before a representative of the NYC Fire Department. Gas utilization equipment shall be permitted to be placed in operation after the piping system has been tested and determined to be free of leakage and purging.

Construction Plans and Records
Installations of 15 PSI or higher, shall have their plans filled and approved by the NYC Fire Department. Records of required inspections and testing shall be kept in a bound log book or other approved recordkeeping. The records shall be maintained on the premises for a minimum of 3 years* and remain available for inspection by any representative of the Fire Department.
*For fuel gas installations 4 years, otherwise its 3 years.

Prior to Placing Equipment into Operation the Facility shall have:
(1) required fire protection systems (sprinkler or standpipe) completed, inspected and ready for service.
(2) such equipment and related gas pipings are to be inspected by the Fire Department.
(3) any associated fire suppression system must be inspected and approved by the Fire Department.
Gas Compressors
There are several different types of gas compressors such as: centrifugal, diagonal or mixed-flow, axial-flow, reciprocating, rotary screw compressors, rotary vane, and scroll compressors.

Gas compressors come in open, hermetic or semi-hermetic variances.

**Open** gas compressors rely on either a natural leather or a synthetic rubber seals to retain the internal pressure, and these seals require a lubricant such as oil to retain their sealing properties. Open gas compressors can leak their operating gases, if they are not operated frequently enough. An advantage of open compressors is that they can be driven by non-electric power sources, such as an internal combustion engine or turbine. Open gas compressors cannot be repaired by the Certificate of Fitness holder.

**Hermetic** gas compressors use a one-piece welded steel casing that cannot be opened for repair, only the manufacturer can perform repairs. If it fails, it is replaced with an entire new unit. It has no route for the gas to leak out of the system. A hermetic system can sit unused for years, and can usually be started up again at any time without requiring maintenance or experiencing any loss of system pressure. The disadvantage of hermetic compressors is that the motor drive cannot be repaired or maintained, and the entire compressor must be removed if a motor fails. A further disadvantage is that burnt out windings can contaminate the whole system, requiring the system to be entirely pumped down and the gas replaced. A hermetic systems are used in a low-cost factory-assembled consumer goods where the cost of repair is high compared to the value of the device, and it would be more economical to just purchase a new device.

**Semi-Hermetic** system uses a large cast metal steel with a gasket covers that can be opened to replace motor and pump components. Semi-hermetic has no route for the gas to leak out of the system.
Gas Meter Room and its Guidelines

(1) When meters are located inside the building, they shall be located as close as possible to the point of entrance and where possible the meters shall be located in the cellar or basement unless otherwise permitted by the commissioner.

(2) The meter location shall be clean, dry, and free of refuse, steam or chemical fumes. Meters shall be adequately protected against extreme cold or heat and shall be readily accessible for reading and inspection.

(3) Notwithstanding the foregoing, outside meter installation shall be permitted in areas where the utility company certifies that dry gas is being distributed.

(4) Gas meter rooms, when provided shall be kept clear of all rubbish; and shall not be used in any way for storage purposes, including material or equipment of any type.

(5) A legible sign reading "Gas meter room - No storage permitted" shall be permanently and conspicuously posted on the exterior of the meter room door. The lettering of such signs shall be of bold type at least one inch in height and shall be properly spaced to provide good legibility. The lettering and background shall be of contrasting colors.

Where gas meters and related equipment are not located in a separate room but are located in an open floor area, no combustible material shall be placed and stored within 5 feet of such equipment; nor shall the gas meter be within 3 feet of any heating boiler or sources of ignition.
**Natural Fuel Gas Piping System**
All fuel piping, valves and fittings from the point of delivery to the connections of the equipment are considered the piping system and shall be operated under strict supervision of G-29 Certificate of Fitness holder. Prior point of delivery equipment, such as piping and fittings are considered to be providers responsibility. Piping, including tubing, valves, fittings and pressure regulators, shall comply with the requirements of the NYC Fire Code Chapter 30 and Chapter 27. Piping, tubing, pressure regulators, valves and other apparatus shall be kept gas tight to prevent leakage.

**Natural Fuel Gas Pipe Labeling**
Markings used for piping systems shall consist of the name of the contents and include an arrow indicating direction of flow (see image below). Markings shall be provided at each valve; at wall, floor or ceiling penetrations; at each change of direction; and at a minimum of every 20 feet or fraction thereof throughout the piping run.

**Exceptions:**
1. Piping that is designed or intended to carry more than one compressed gas at various times shall have appropriate signs or markings posted at the manifold.
2. Piping within gas-manufacturing plants, gas-processing plants and similar occupancies shall be marked in an approved manner.

**Natural Fuel Gas Hose Guidelines:**
- Examine hoses regularly for leaks and for proper hose connections.
- Set up an inspection schedule.
- Do not use unnecessarily long hoses.
- Keep hoses free from kinks and away from high traffic areas.
- Repair leaks promptly and properly.
- Store hoses in a cool place, and protect them from hot objects, and sparks.

*Do not use a single hose having more than one gas passage.
*PLASTIC PIPING CANNOT BE USED FOR TRANSPORTATION OF GASES INSIDE THE PREMISES!*
Piping systems shall be of such size and so installed as to provide a supply of gas sufficient to meet the **maximum** demand without **undue loss of pressure** between the point of delivery and the gas utilization equipment. The volume of gas to be provided, in cubic feet per hour, shall be determined directly from the manufacturer’s input ratings of the gas utilization equipment served.

No gas distribution piping containing gas at a pressure in excess of ½ psig shall be run within a building, except if pressure not exceeding 3 psig is permitted for the following uses:

- **commercial**
- **industrial**
- **where fuel requirements for boiler room equipment exceed 4,000 cubic feet per hour and such large volume use is supplied through separate gas distribution piping to the boiler room.**

Gas pressure not exceeding 15 PSI is permitted for boiler room equipment in excess of 100,000 cubic feet per hour provided the gas distribution piping is installed in accordance to section 404 of the NYC Fuel Gas Code. **The use of pressure in excess of 15 psig shall be permitted for distribution piping provided all of the requirements of Section 406 of Fuel Gas Code are met.**

**Natural Fuel Gas Piping Material**

*Only a qualified engineer can design the piping system, and only qualified licensed plumber can install it or repair it.* Materials used for piping systems shall be new. **Used pipe, fittings, valves and other materials shall not be reused.**

System piping cannot be made from:
- Plastic

**Piping shall be constructed of CARBON STEEL and WROUGHT-IRON PIPE** and shall comply with any of the following standards:
- ASME B 36.10, 10M
- ASTM A 53; or
- ASTM A 106.
Natural Fuel Gas Pipe Maintenance

Metallic pipe exposed to corrosive action, from soil condition or moisture, shall be protected in a proper manner. Zinc coatings shall not be deemed adequate protection for gas piping underground. Ferrous metal exposed in exterior locations shall be protected from corrosion. Zinc coatings shall be deemed adequate protection for gas piping exposed in exterior locations. Where dissimilar metals are joined underground, an insulating coupling or fitting shall be used. Piping shall not be laid in contact with containers.

Inspection, Testing and Purging

Prior to usage, all piping installations shall be inspected and pressure tested to determine that the materials, design, fabrication, and installation practices comply with the requirements of the NYC Fuel Gas Code.

Inspection shall consist of visual examination, during or after assembly and pressure tests as appropriate. In the event repairs or additions are made after the pressure test, the affected piping shall be tested again.

Connections between the new piping and the existing piping shall be tested with a noncorrosive leak-detecting fluid or other approved leak-detecting methods. A piping system shall be permitted to be tested as a complete unit or in sections.

Under no circumstances shall a valve in a line be used as a bulkhead between gas in one section of the piping system and the test medium in an adjacent section, unless two valves are installed in series with a valved “teiltale” located between these valves. A valve shall not be subjected to the test pressure unless it can be determined that the valve, including the valve-closing mechanism, is designed to safely withstand the test pressure.

Regulator and valve assemblies manufactured independently of the piping system in which they are to be installed shall be permitted to be tested with gas or air at the time of manufacture.
The testing medium shall be either:
- Air
- Nitrogen
- Carbon dioxide
- Inert gas.
*Oxygen shall NOT BE used.

*NOTE: Fresh water may be used as the test medium only where the required test pressure exceeds 100 psig.

**Purging**
Where gas piping is to be opened for servicing, addition, or modification, the section to be worked on shall be turned off from the gas supply at the nearest convenient point, and the line pressure vented to the outdoors, or to ventilated areas of sufficient size to prevent accumulation of flammable mixtures.

**Pipe Testing Precautions**
*ALL TESTING OF PIPING SYSTEMS SHALL BE CONDUCTED WITH DUE REGARD FOR THE SAFETY OF EMPLOYEES AND THE PUBLIC.*

Prior to testing, the interior of the pipe shall be purged to flush out all foreign material including weld splatter, dirt, rags, and other debris left inside the pipe during welding operations and piping installation.

Upon **COMPLETION OF THE INSTALLATION** of a section of a gas system or of the entire gas system gas distribution piping shall comply with the following:

- **Distribution pressures up to ½ psig:** The completed piping is to be tested with a non-mercury gauge at a pressure of 3 psig for a minimum of 30 minutes.

- **Distribution pressures over ½ psig through 3 psig.** The completed piping is to be tested at 50 psig for a minimum of 30 minutes.

- **Distribution pressures over 3 psig through 15 psig:** The completed piping is to be tested at 100 psig for a minimum of 1 hour.
• **Distribution pressures above 15 psig**: The completed piping is to be tested to twice the maximum allowable operating pressure, but not less than 100 psig, for a minimum of 1 hour.

• **Where the test pressure exceeds 125 psig**, the test pressure shall not exceed a value that produces a hoop stress in the piping greater that 50 percent of the specified minimum yield strength of the pipe.

All factory applied coated and wrapped pipe shall be **pressure tested at a minimum of 90 psig**.

**For testing; the piping shall be filled with air or an inert gas, and the source of pressure shall be isolated before the pressure readings are made.**

Gas outlets that do not connect to appliances shall be capped gas tight. **Exception**: Listed and labeled flush-mounted-type quick disconnect devices and listed and labeled gas convenience outlets shall be installed in accordance with the manufacturer’s installation instructions. A device shall not be placed inside the piping or fittings that will reduce the cross-sectional area or otherwise obstruct the free flow of gas. **Exception**: Approved gas filters.

**Natural Fuel Gas Pipe Leak Check**

Before the gas is introduced into a system of new gas piping, the entire system shall be inspected to determine that there are no open fittings or ends, and that all valves at unused outlets are closed and plugged or capped.

Immediately after the gas is turned on into a new system or into a system that has been initially restored after an interruption of service, the piping system shall be tested for leakage. Where leakage is indicated, the gas supply shall be **shut off** until the necessary repairs are performed.

The piping system shall withstand the test pressure specified without showing any evidence of leakage or other defects. Any reduction of test pressures as indicated by pressure gauges shall be deemed to indicate the presence of a leak unless such reduction can be readily attributed to some other cause.
The leakage shall be located by means of an approved gas detector, a noncorrosive leak detection fluid, or other approved leak detection methods – such as using soap and water.

*MATCHES, CANDLES, OPEN FLAMES, OR OTHER METHODS THAT COULD PROVIDE A SOURCE OF IGNITION SHALL NOT BE USED.*

Where leakage or other defects are located, the affected portion of the piping system shall be **repaired or replaced and retested.**
RELATED INSTALLATION EQUIPMENT

Shutoff Valves
Shutoff valves shall be constructed of materials compatible with the piping. They must be located conveniently to provide access for operation and at the same time they shall be installed in a way that they are protected from damage. Every meter shall be equipped with a shutoff valve located on the supply side of the meter. An automatic shut-off valve connected to the gas piping system shall be installed on the installations to automatically cut off the gas supply in case of an emergency. The valve must be positioned upstream of the confined high pressure gas piping. The valve must be installed underground or otherwise protected from exposure to fire and physical damage in a manner acceptable to the Fire Commissioner.

Remote Manual Shut-Off Switch
A manual shut-off valve, designed to cut off the gas supply to the installation in case of an emergency, must be installed in the gas feed line. The Certificate of Fitness holder must make sure that the valve is protected against physical damage and is kept accessible at all times.
*This valve is required in addition to any automatically operated shut-off valves.

Pressure Regulating Devices
Compressed gas containers may be used only when an approved pressure regulating device is installed to control the gas flow from the container or distribution outlet station. The Certificate of Fitness holder is responsible for ensuring that compressed gas containers are never used without a pressure regulating device.

Key points to remember:
- The Certificate of Fitness holder must know how to operate all pressure regulation devices.
- Regulators must not be modified or used where they were not intended to be used.
- Each regulator should be labeled in a manner that identifies the type of system where the regulator should be used.
- Regulators, gauges, valves, and piping used in technical establishments must be cleaned to industry standards prior to being placed into service.
*The Certificate of Fitness holder must keep a supply of clean replacement regulators, gauges, and flow meters available in case of emergency at the facility. Defective regulation devices must be replaced immediately and arrangements must be made to have them repaired by the supplier or the manufacturer.
A regulator must be inspected before the gas installation can be used. A regulator is one of the most important parts of a compressed gas system. The purpose of the regulator is to control the flow of gas and lower the pressure from the container to the appliance. The regulator not only acts as a control regarding the flow and distribution of gas, but also as a safety barrier between the high pressure of the gas container and the end use appliance. Always select the regulators recommended by the manufacturer. Do not interchange regulators in installations. A regulator must be completely free of dirt, dust, oil, and grease.

**Pressure Relief Devices**

According to DOT regulations, and the ASME unfired pressure vessel code, all storage tanks must have a pressure relief device installed. These devices are designed to release the gas from the container or containers when the pressure inside reaches dangerous levels. For example, the pressure relief device may open and vent the gas to the atmosphere when the pressure is exceeded or exposed to extreme temperatures. Typical pressure relief devices consist of rupture disks, fusible plugs, combination rupture disks fusible plugs, and pressure relief valves. The position of the pressure relief device and its pressure rating must be labeled. The Certificate of Fitness holder must ensure that the pressure relief devices are protected against tampering and physical damage. If any adjustment to these devices is required it must be performed by an authorized individual.

**Pressure-Limiting Devices**

An automatic pressure-limiting device is designed to automatically shut down the system when the gas discharge pressure reaches dangerous levels. This prevents overcharge and rupturing.

**Minimum standards for non-mercury TEST PRESSURE GAUGES:**

- The gauge shall be used in accordance with ASME B 40.100, which incorporates ASME B 40.1 and ASME B 40.7
- The manufacturer shall provide with the gauge a written statement that the gauge is manufactured in accordance with such ASME standard;
- The gauge shall be labeled with the name of the manufacturer;
- The gauge shall be kept in a padded, separate, rigid box and there must be full compliance with the manufacturer’s instructions for use and protection of the gauge.
- The units of measurement “psi” shall appear on the face of the gauge; and
- The gauge shall be kept in good working order.

**SAFETY LABELING AND SIGNS**
Several types of safety signs may be posted at various locations at the gas installation. These signs must indicate:

- The general fire safety procedures to be followed during a fire emergency.
- How to sound the fire alarm.
- The location of the manual shutoff switch.
- The location of fire extinguishers.
- How to use the fire extinguishers and related fire fighting equipment (see image on the right).
- That smoking and open flames are prohibited within 10 feet of the installation.

The Certificate of Fitness holder must ensure that required fire safety signs are posted and clearly visible at all times. (See on the left)

A no smoking sign must be posted stating that:
"DANGER-FLAMMABLE GAS KEEP FIRE OR FLAME AWAY--NO SMOKING"
No Smoking sign(s) should be 10 inches high and 14 inches wide or 14 inches high and 10 inches wide. The word **DANGER** shall be on a red oval bordered in white which shall be on a black background at the upper part of the sign. The other required wording should be in black on a white background in the lower part of the sign. Smoking is never permitted in areas where flammable gas containers are stored and/or used.

**Hazards**

Many compressed gases are toxic and can cause asphyxia. They could also cause various health problems depending on the specific gas, its concentration, the length of exposure and the route of exposure (inhalation, eye or skin contact). Contact between the skin or eye and liquefied gases in liquid form can freeze tissue and result in a burn-like injury.

**Material Safety Data Sheets (MSDS)**

Material Safety Data Sheet (MSDS) information should be readily available. The material safety data sheet (MSDS) contains specific information about the health and physical hazards of the material used, as well as safe work practices and required protective equipment. It may also describe the material's physical characteristics and procedures that should be followed in case of an emergency. For example, the MSDS may list appropriate and inappropriate extinguishing agents. The Certificate of Fitness holder must refer to the MSDS when questions arise about how to handle, use, or store hazardous chemicals or materials.

The MSDS may also be requested by health care personnel to facilitate proper medical care in the event of chemical exposure.

**Hazard Signal Arrangements**

Flammable gases are primarily classified as physical hazards. A simple hazard classification system has been developed by the National Fire Protection Association in its NFPA 704 standard. It is to quickly identify the flammability, reactivity, and health hazards associated material. This system uses the term "material" to represent all liquids, gases and solids. Under the classification system, material is given three ratings that represent the material's **flammability**, **health**, and **reactivity** hazards (in that order). Each rating ranges from 0 to 4.
*The higher the hazard signal number, the greater the degree of hazard associated with the material.

The hazard signals are also color-coded: **red for flammability**, **blue for health**, and **yellow for reactivity**. A hazard classification sign may be posted on shipping and storage containers. The classification numbers are always arranged in triangular fashion, as shown below.

The diamond figure classifies the hazards that are seen on the previous page. It is used to identify the hazards pertaining to the material(s). The quadrants in the image are often referred to by the clock locations. For instance, at the nine o’clock position would be material’s health hazard rating, on twelve o’clock, its flammability hazard rating and so forth.

Flammable gases are the type of compressed gases this study material focuses on.

**Flammability Hazard**

The flammability signal describes the conditions under which the material will burn. Brief descriptions of the degrees of flammability hazard are as follow:

- 4 Materials that will rapidly or completely vaporize at atmospheric pressure and normal ambient temperature.
- 3 Materials that can be ignited under almost all ambient temperature conditions.
- 2 Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.
- 1 Materials that must be preheated before ignition can occur.
- 0 Materials that will not burn.
Understanding Flammable Gases
The Certificate of Fitness holder must know the properties of flammable gases and their handling and storage requirements. He or she must also know the procedures that must be followed when dealing with fire or leak emergencies for these gases.
Fire Protection

Fire protection and fire prevention systems are required in all storage areas when flammable gases are stored. **The Certificate of Fitness holder must ensure that these systems are constantly maintained and are in good working order at all times.**

Sources of Ignition

Open flames and high-temperature devices shall not be used in a manner that creates a hazardous condition.

Sprinkler systems

Sprinkler systems are designed such that water is automatically discharged when a fire occurs. The system consists of an arrangement of piping connected to a reliable water supply. Sprinkler heads are installed at intervals along the piping.

Under normal conditions, the sprinkler heads are kept in the closed position by a fusible link. The fusible link is designed to melt when the temperature in the room reaches an unsafe level. When the fusible link melts, water is forcefully discharged at a controlled rate onto the fire. The discharge of the water suppresses the fire and prevents it from spreading. The design of any sprinkler system shall not be less than that required for Ordinary Hazard, Group 2, with a minimum design area of 3,000 square feet. Where the materials or storage arrangement are required by other regulations to be provided with a higher level of sprinkler system protection, the higher level of sprinkler system protection shall be provided (for instance, at sites where flammable gases are stored).

Emergency Fire Alarm System

An approved manual emergency fire alarm system shall be provided where storage and use of flammable gases pose a high hazard condition. Emergency fire alarm-initiating devices shall be installed outside of each interior exit or exit access door of storage buildings, rooms or areas. Activation of an emergency fire alarm-initiating device shall sound a local alarm to alert occupants of an emergency situation involving hazardous materials. Emergency fire alarm detection and fire extinguishing systems required by the NYC Fire Code shall be supervised by an FDNY.
approved central, proprietary or remote station service or shall initiate an audible and visual signal at a constantly attended on-site location. Indoor rooms or areas in which hazardous materials are handled or used shall be protected by a fire extinguishing system in accordance with NYC Fire Code Chapter 9 and the construction codes, including the NYC Building Code.

**Safety Devices**
Several safety devices are required by the Fire Department in the gas installation. The Certificate of Fitness holder must know and understand how these devices operate. Generally, smoke and/or heat detectors are used as fire alarm devices. They are designed to automatically sound the alarm when a fire is detected. An fire alarm will sound on the premises and a signal may also be sent to a central monitoring station. The personnel at the central monitoring station will then notify the Fire Department.
*A motion detector is not a fire protection device.*

**Gas Detection Systems**
A combustible gas detection alarm system, meeting the standards established in the New York City Building Code, must be installed in all gas installations stations or compressor enclosures. This system is typically designed to automatically activate an audible and/or visual fire alarm when the concentration in the atmosphere exceeds 20% of its lower explosive level (LEL). The system will automatically cut off the gas.
supply at 50% of the LEL and simultaneously transmit the alarm to the Fire Department via an approved Central Office Connection.

**Heat Detection Systems**
Closed circuit detection devices designed to detect the heat generated by a fire must be installed in each installation, or compressor enclosure. Heat detection systems for installations, buildings and compressor enclosures must automatically activate the facility’s extinguishing systems and an audible and/or visual alarm when a fire is detected. They must also shut off the gas supply to the compressor and transmit a fire alarm to the Fire Department via a central monitoring station when a fire is detected.

**Inspections and Testing**
The smoke and heat detectors must be tested annually. These inspections must be conducted by a person holding a Certificate of Fitness for the maintenance and testing of smoke and heat detectors. During these inspections, the Certificate of Fitness holder will adjust the smoke and heat detectors where necessary. Any defective detectors that are discovered must be replaced immediately.

**Authorized Access**
Certain parts of the gas service installation shall be physically protected from tempering by installing a locking device (see image below) on the outside gas service line valve.

The lock shall not be removed unless deemed necessary by the G-29 Certificate of Fitness holder, or as required by the Fire Department.
**Fire Extinguishers**

The Certificate of Fitness holder must be familiar with the different types of fire extinguishers that are at the facility. They must know the difference between the various types of extinguishers and when they should be used.

The Certificate of Fitness holder should ensure that all required extinguishers are installed and maintained in good working order at all times. The Certificate of Fitness holder shall know how to operate the extinguishers in a safe and efficient manner. In the event that the fire extinguisher has been discharged, a fully charged replacement is required before work can resume. Portable fire extinguishers are important in preventing a small fire from growing into a catastrophic fire; however, they are not intended to fight large or spreading fires.

By the time the fire has spread, fire extinguishers, even if used properly, will not be adequate to extinguish the fire. Such fires should only be extinguished by the building fire extinguishing systems or trained firefighters.
911 must be called in case of any fire. Fire extinguishers must be used in accordance with the instructions painted on the side of the extinguisher. They clearly describe how to use the extinguisher in case of an emergency. The Certificate of Fitness holder should be familiar with the use of portable fire extinguishers.
**Types of Fire Extinguishers**

**Class A** fires are caused by ordinary combustible materials (such as wood, paper, and cloth). The appropriate fire extinguisher for a class A fire utilizes either the heat-absorbing effects of water or the coating effects of certain dry chemicals.

**Class B** fires are caused by flammable or combustible liquids and gases such as oil, gasoline, etc. An extinguisher for Class B fire uses blanketing-smothering effect of oxygen-excluding media such as CO₂, dry chemical or foam.

**Class C** fires involve electrical equipment. These fires must be fought with fire extinguishers that do not conduct electricity. Foam and water type extinguishers must not be used to extinguish electrical fires. After the power has been isolated from the electrical equipment, extinguishers for Class A or B fires may be used.

**Class D** fires are caused by ignitable metals, such as magnesium, titanium, and metallic sodium, or metals that are combustible under certain conditions, such as calcium, zinc, and aluminum.

Symbols may also be painted on the extinguisher. The symbols indicate what kind of fires the extinguisher may be used on.

<table>
<thead>
<tr>
<th>Example of Fire Extinguishers</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-B:C (10BC)</td>
</tr>
<tr>
<td>3-A:40-B:C(3A40BC)</td>
</tr>
</tbody>
</table>
The symbol with the slash across it indicates when the extinguisher must NOT be used. The Certificate of Fitness holder must understand these symbols. All fire extinguishers should be kept in good working order at all times.

### Inspections

The fire extinguishers are required to be inspected monthly. The owner of the premises is responsible to designate a person to perform a monthly inspection. This inspection is a "quick check" that a fire extinguisher is available and will operate. It is intended to give reasonable assurance that the fire extinguisher is fully charged and operable. This is done by verifying that it is in its designated place, that it has not been actuated or tampered with, and that there is no physical damage or condition to prevent its operation. The information of the monthly inspection record must include the date the inspection was performed, the person performing the inspection, and those portable fire extinguishers found to require corrective action. Such recordkeeping must either attached to the extinguisher or on an inspection checklist maintained on file. Labels or markings indicating fire extinguisher use, or classification, or both shall be placed on the front of the fire extinguisher. All fire extinguishers must be tagged, maintained and inspected by a FDNY approved company at least once per year.

### Emergency Procedures
The Certificate of Fitness holder must know the locations of and how to operate all required fire extinguishing devices, control devices, and fire alarm stations at his or her installation. In case of a fire, explosion, major leak or other emergency, the Certificate of Fitness holder must notify the Fire Department by phone immediately and activate the alarm system.

The Certificate of Fitness holder must know the telephone number of the Fire Department Borough Communication Office. The borough phone numbers are listed below. **These phone numbers must be posted near the phones most likely to be used in case of an emergency.**

- Manhattan (212) 999-2222
- Bronx (718) 999-3333
- Brooklyn (718) 999-4444
- Queens (718) 999-5555
- Staten Island (718) 999-6666

- The Certificate of Fitness holder must answer any questions asked by the fire fighters when they arrive.
- The Bureau of Fire Prevention must be notified as soon as possible after an explosion or fire has occurred.
- The Bureau of Fire Prevention may require a detailed report on the causes and the consequences of the explosion or fire. Generally, this report must be filed within ten days after the incident.

**In Case of Fire**

If fire occurs, it is Certificate of Fitness holder’s responsibility to take necessary actions to control the fire. **When possible, the gas supply should be shut off immediately.** Large quantities of water should be sprayed on materials surrounding the fire to cool them down. This will reduce the likelihood of heat radiating from the heated materials re-igniting the flame after the fire has been extinguished. Combination fog and solid stream nozzles are preferable to permit widest adaptability in fire control. Small gas flames can be extinguished using dry chemical, halogenated or carbon dioxide fire extinguishers; however, these methods may not be effective when attempting to extinguish large fires. If a compressed gas leak has not ignited, use water spray to direct gas-air mixture away from sources of ignition. If it is desirable to evaporate a spill quickly, water spray may be used to increase the rate of evaporation, if the increased vapor evolution can be controlled. Do not discharge solid streams into liquid.

When a fire occurs, the best way to bring it under control is to shut off its supply source and allow the fire to burn itself out; however, it may not be possible to shut off the supply source in many situations. The fire should be allowed to burn itself out and a water spray should be discharged onto the
installation, dispensing units, compressors, and related equipment in such cases. The water spray will have a cooling effect and will help prevent an explosion. The water spray should also be discharged onto storage containers and flammable materials located near the fire.

**Extinguishing Agents**

When attempting to extinguish fires involving materials other than gas installations, care must be taken to make sure that only appropriate extinguishing agents are used. For example, only non water-based foam extinguishers should be used on fires involving water soluble flammable liquids. Water based foam extinguishers are ineffective on these fires because the flammable liquid destroys the foam blanket. The Certificate of Fitness holder must contact the manufacturer when there is some doubt about when or how a particular extinguisher should be used.
FDNY Inspections
Fire Department inspectors will conduct periodic inspections of the premises being supervised by the Certificate of Fitness holder to make sure that all Fire Department regulations are obeyed. Enforcement actions may be taken against the Certificate of Fitness holder when Fire Department regulations are not obeyed. These actions may include fines and the revocation of the Certificate of Fitness.

Recommended Inspection Procedures
The Certificate of Fitness holder is required to make regular inspections and patrols of the assigned area of responsibility to make sure that fire protection systems, storage containers, and related equipment are in good condition. The Certificate of Fitness holder must notify his/her supervisor when major defects are discovered. For example, the Fire Department must be notified when a major leak is discovered in the distribution system. Although the inspections will vary depending on the location, the following general guidelines will apply for all locations.

- The entire premises must be checked daily for potential ignition sources. Any potential ignition sources that are discovered must be corrected or removed immediately.
- Trash and garbage must not to be allowed to accumulate anywhere inside the storage areas. All trash and garbage must be removed from the premises.
- Interior fire alarm systems, when installed, must be tested daily by a Certificate of Fitness holder. It is not necessary to test all fire alarm boxes. Instead, one fire alarm box of each type should be tested daily. All required Fire Department permits and certificates must be secured and posted. These permits are valid for a period of one year from the date they were issued. The results of all tests and inspections must be recorded in the inspection log and kept on file for at least 3 years. The logbook, permits, and certificates must be made available to Fire Department representatives upon request.

Maintenance
Regular inspections should be conducted to ensure that the entire distribution gas system and related equipment are working properly. The Certificate of Fitness holder must visually inspect and record the settings and conditions of all gauges to the gas distribution system. Defective components in the system shall be replaced immediately. When alterations, extensions or repairs to existing gas meter piping or gas distribution piping requires the shut-off of gas flow to a building, the utility shall be notified by the owner or his or her authorized representative.